

# STARPOWER

SEMICONDUCTOR™

# IGBT

## GD300MLT60C2S

**Molding Type Module****600V/300A 3-level in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as 3-level-applications.



### Features

- Low  $V_{CE(sat)}$  trench IGBT technology
- 5 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175 °C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Solar power
- UPS
- 3-Level-Applications

**IGBT T1 T2 T3 T4**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD300MLT60C2S	Units
$V_{CES}$	Collector-Emitter Voltage @ $T_j=25^\circ\text{C}$	600	V
$V_{GES}$	Gate-Emitter Voltage @ $T_j=25^\circ\text{C}$	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$ @ $T_C=80^\circ\text{C}$	400 300	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	600	A
$P_{tot}$	Total Power Dissipation @ $T_j=175^\circ\text{C}$	974	W

**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	600			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V},$ $T_j=25^\circ\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V},$ $T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=3.0\text{mA}, V_{CE}=V_{GE},$ $T_j=25^\circ\text{C}$	4.0	4.4	6.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=300\text{A}, V_{GE}=15\text{V},$ $T_j=25^\circ\text{C}$		1.65	2.10	V
		$I_C=300\text{A}, V_{GE}=15\text{V},$ $T_j=175^\circ\text{C}$		2.00		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=300A,$ $R_G=2.2\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		164		ns
$t_r$	Rise Time			64		ns
$t_{d(off)}$	Turn-Off Delay Time			139		ns
$t_f$	Fall Time			88		ns
$E_{on}$	Turn-On Switching Loss			3.61		mJ
$E_{off}$	Turn-Off Switching Loss			3.17		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=300A,$ $R_G=2.2\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		175		ns
$t_r$	Rise Time			82		ns
$t_{d(off)}$	Turn-Off Delay Time			170		ns
$t_f$	Fall Time			112		ns
$E_{on}$	Turn-On Switching Loss			6.30		mJ
$E_{off}$	Turn-Off Switching Loss			5.76		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=30V, f=1Mhz,$ $V_{GE}=0V$		23.1		nF
$C_{oes}$	Output Capacitance			1.59		nF
$C_{res}$	Reverse Transfer Capacitance			0.69		nF
$Q_G$	Gate Charge	$V_{CC}=400V, I_C=300A,$ $V_{GE}=15V$		625		nC
$R_{Gint}$	Internal Gate Resister			1.7		$\Omega$
$I_{SC}$	SC Data	$t_p \leq 5\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=360V,$ $V_{CEM} \leq 600V$		2700		A

**DIODE D1 D2 D3 D4**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD300MLT60C2S	Units
$V_{RRM}$	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	600	V
$I_F$	DC Forward Current $T_C=80^\circ\text{C}$	300	A
$I_{FRM}$	Repetitive Peak Forward Current $t_p=1\text{ms}$	600	A

**Characteristics Values**

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=300\text{A}$ , $V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$		1.40	1.80	V
			$T_j=125^\circ\text{C}$		1.40		
$Q_r$	Recovered Charge	$I_F=300\text{A}$ , $V_R=300\text{V}$ , $R_G=2.2\Omega$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		13.6		$\mu\text{C}$
			$T_j=125^\circ\text{C}$		18.2		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=300\text{V}$ , $R_G=2.2\Omega$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		170		A
			$T_j=125^\circ\text{C}$		219		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		2.65		mJ
			$T_j=125^\circ\text{C}$		5.00		

**DIODE D5 D6**  $T_C=25^\circ\text{C}$  unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD300MLT60C2S	Units
$V_{RRM}$	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	600	V
$I_F$	DC Forward Current $T_C=80^\circ\text{C}$	300	A
$I_{FRM}$	Repetitive Peak Forward Current $t_p=1\text{ms}$	600	A

**Characteristics Values**

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_F=300\text{A}$ , $V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$		1.40	1.80	V
			$T_j=125^\circ\text{C}$		1.40		
$Q_r$	Recovered Charge	$I_F=300\text{A}$ , $V_R=300\text{V}$ , $R_G=2.2\Omega$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		13.6		$\mu\text{C}$
			$T_j=125^\circ\text{C}$		18.2		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=300\text{V}$ , $R_G=2.2\Omega$ , $V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		170		A
			$T_j=125^\circ\text{C}$		219		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$		2.65		mJ
			$T_j=125^\circ\text{C}$		5.00		

**NTC**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$R_{25}$	Rated Resistance			5.0		k $\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=493.3\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15K))]$		3375		K

**IGBT Module**

Symbol	Parameter	Min.	Typ.	Max.	Units
$V_{ISO}$	Isolation Voltage RMS, f=50Hz, t=1min		2500		V
$R_{\theta JC}$	Junction-to-Case (per IGBT T1 T2 T3 T4)			0.154	K/W
	Junction-to-Case (per DIODE D1 D2 D3 D4)			0.240	
	Junction-to-Case (per DIODE D5 D6)			0.269	
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)		0.035		K/W
$T_{jmax}$	Maximum Junction Temperature			175	$^\circ\text{C}$
$T_{STG}$	Storage Temperature Range	-40		125	$^\circ\text{C}$
Mounting Torque	Power Terminal Screw:M6	2.5		5.0	N.m
	Mounting Screw:M6	3.0		5.0	
Weight	Weight of Module		340		g

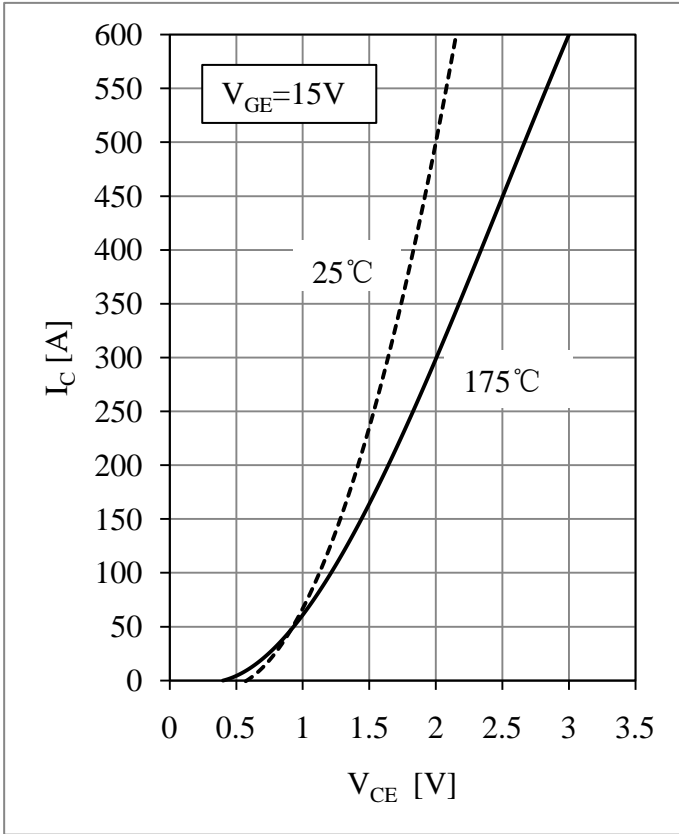


Fig 1. IGBT T1-T4 Output Characteristic

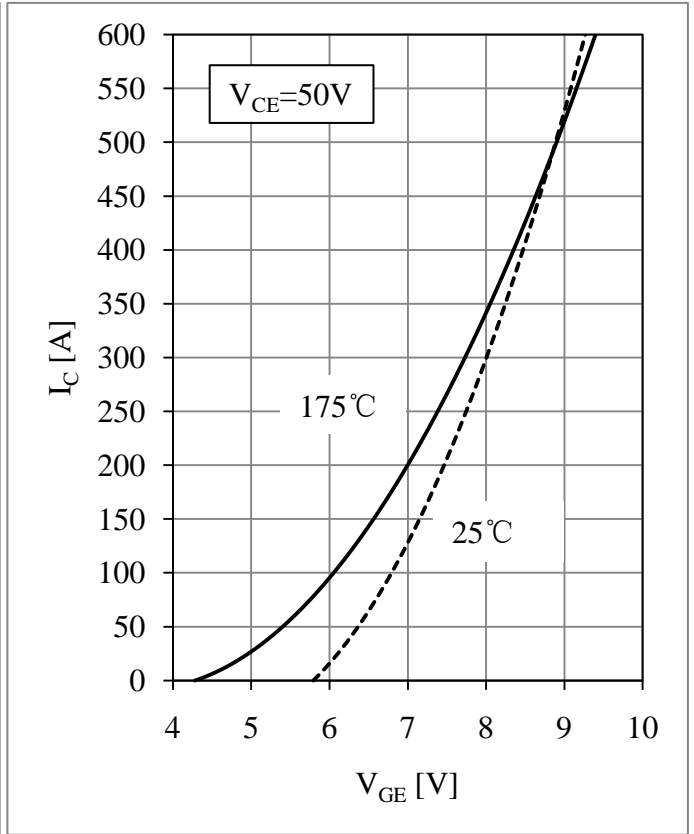


Fig 2. IGBT T1-T4 Transfer Characteristic

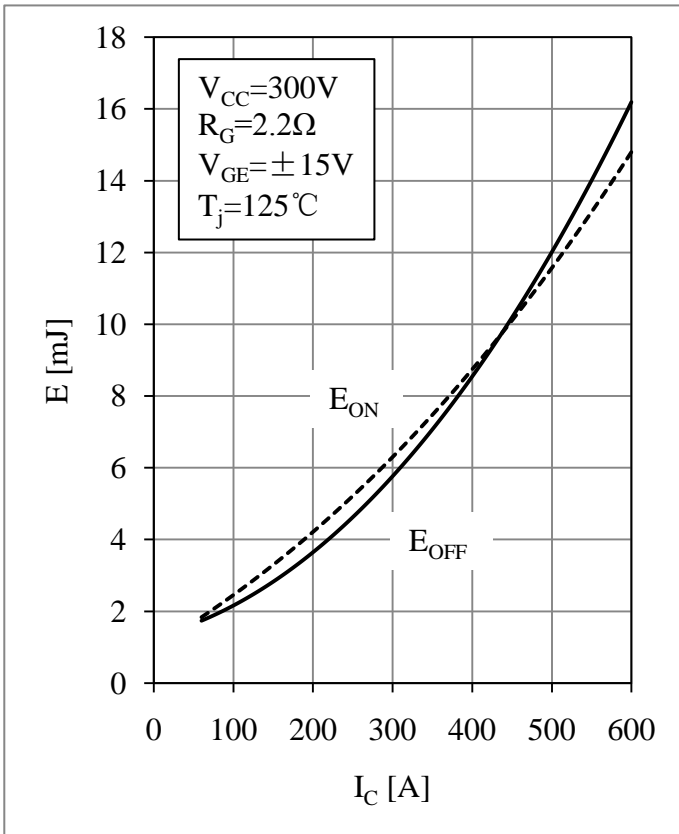


Fig 3. IGBT T1-T4 Switching Loss vs.  $I_C$

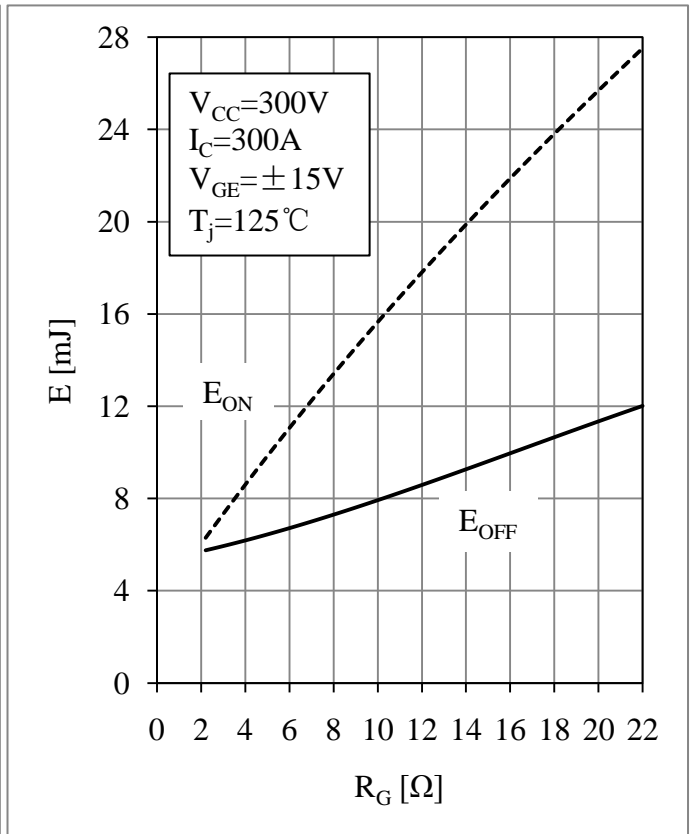


Fig 4. IGBT T1-T4 Switching Loss vs.  $R_G$

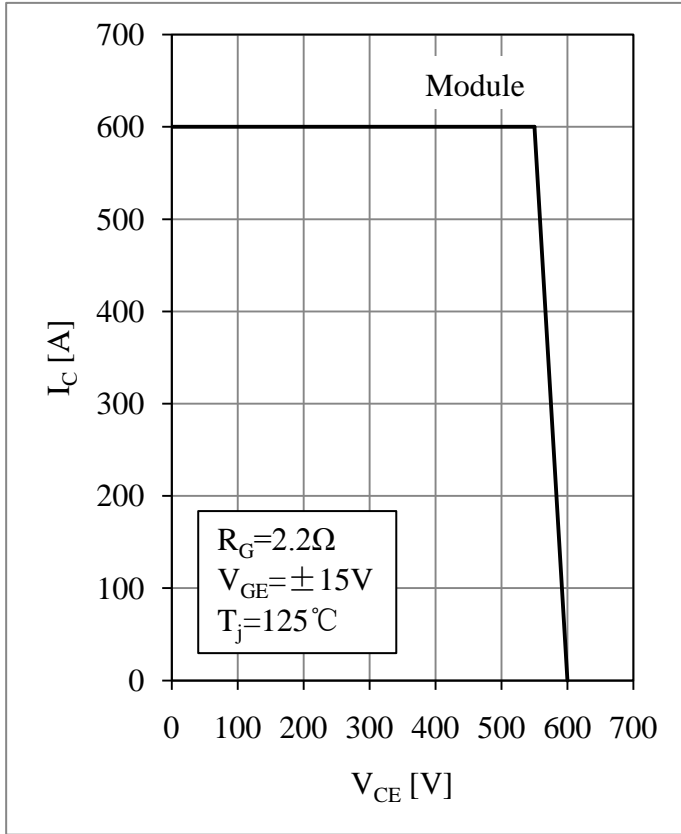


Fig 5. IGBT T1-T4 RBSOA

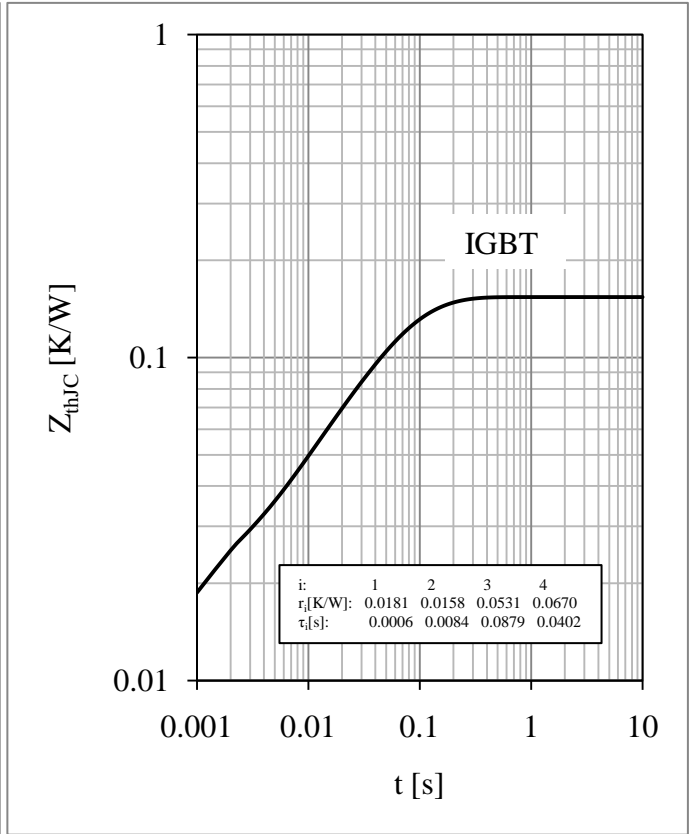


Fig 6. IGBT T1-T4 Transient Thermal Impedance

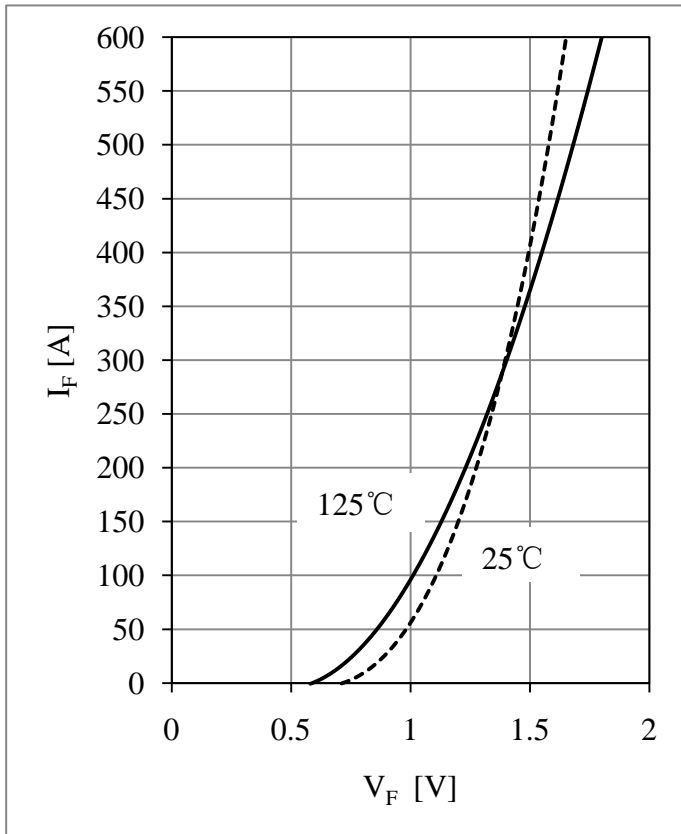


Fig 7. Diode D1-D4 Forward Characteristic

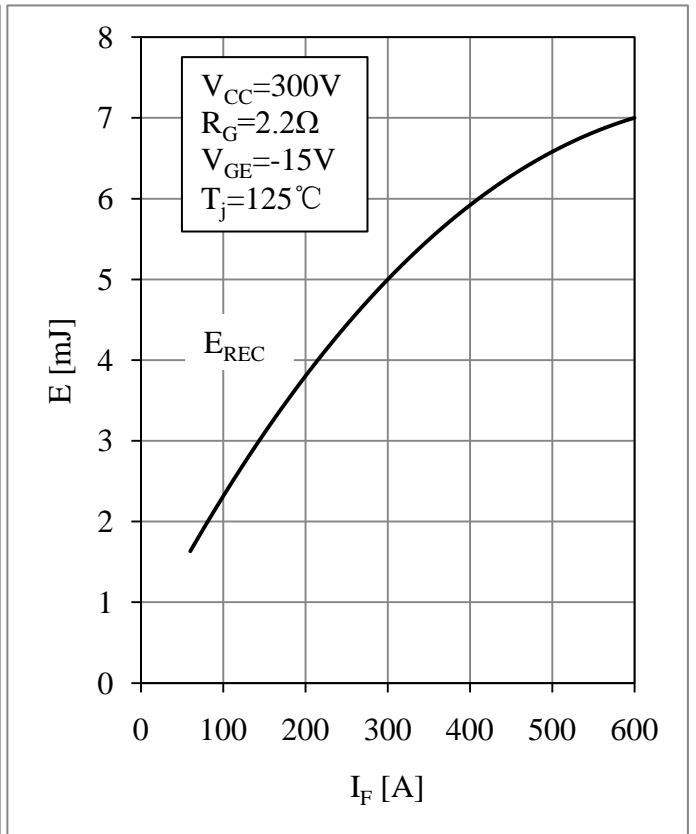


Fig 8. Diode D1-D4 Switching Loss vs. I<sub>F</sub>

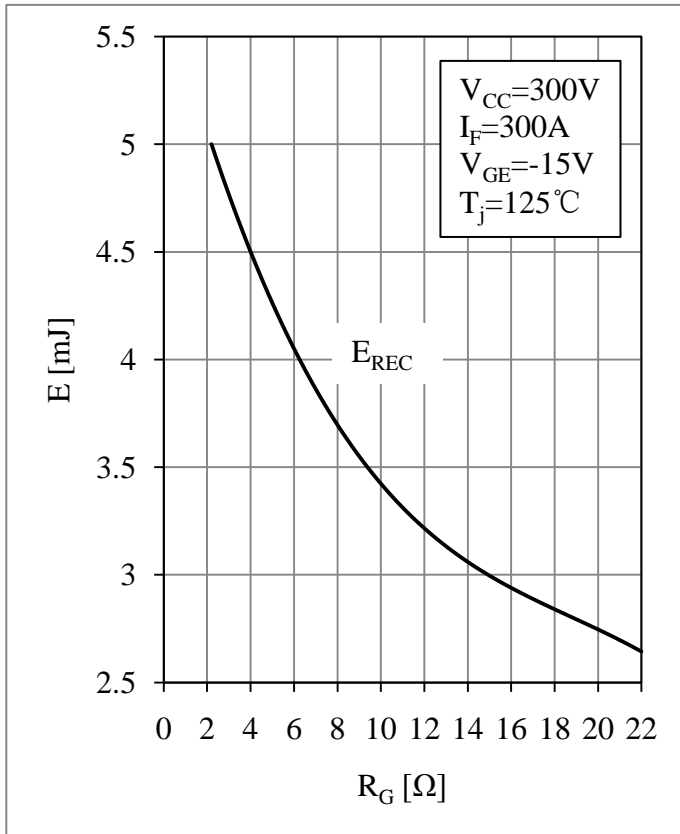


Fig 9. Diode D1-D4 Switching Loss vs.  $R_G$

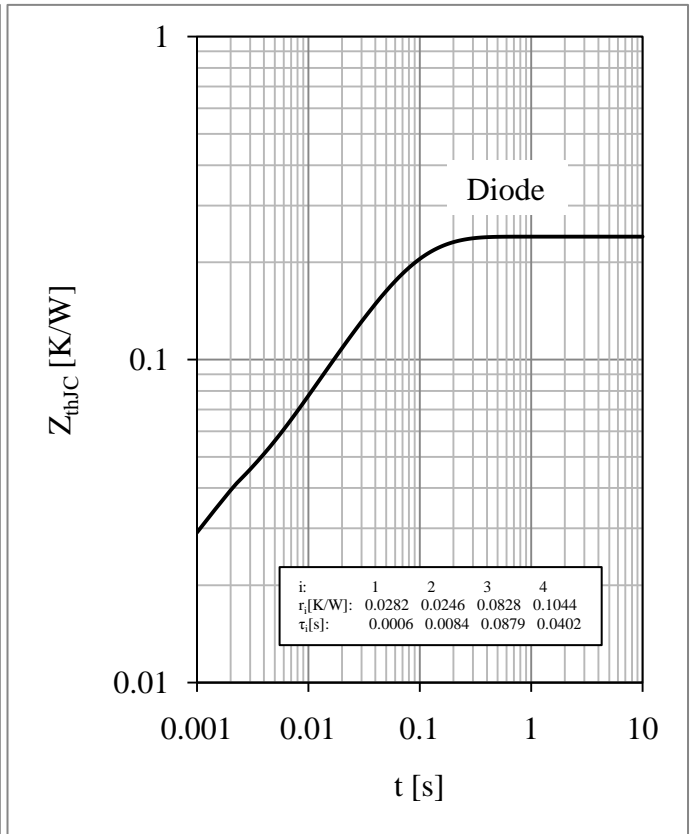


Fig 10. Diode D1-D4 Transient Thermal Impedance

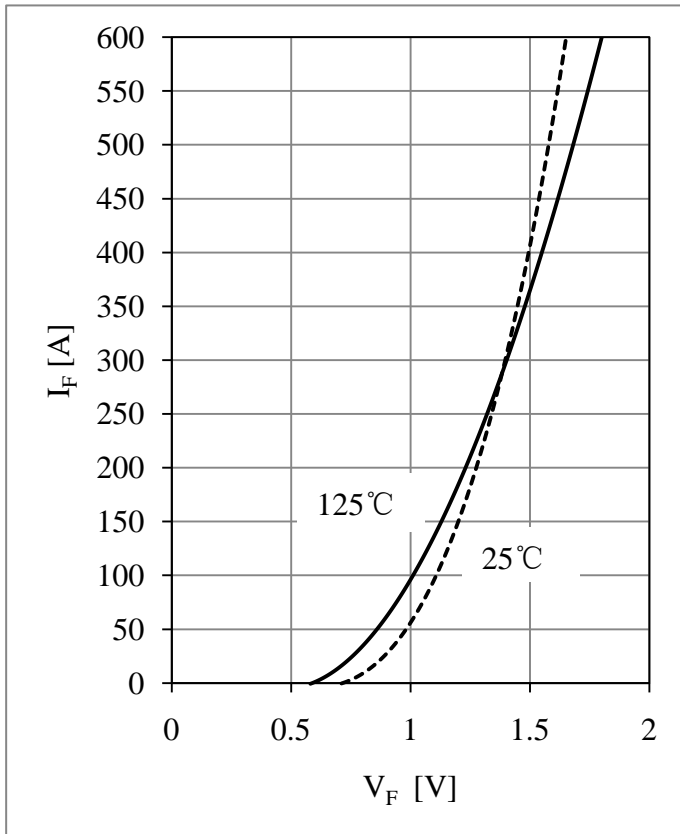


Fig 11. Diode D5-D6 Forward Characteristic

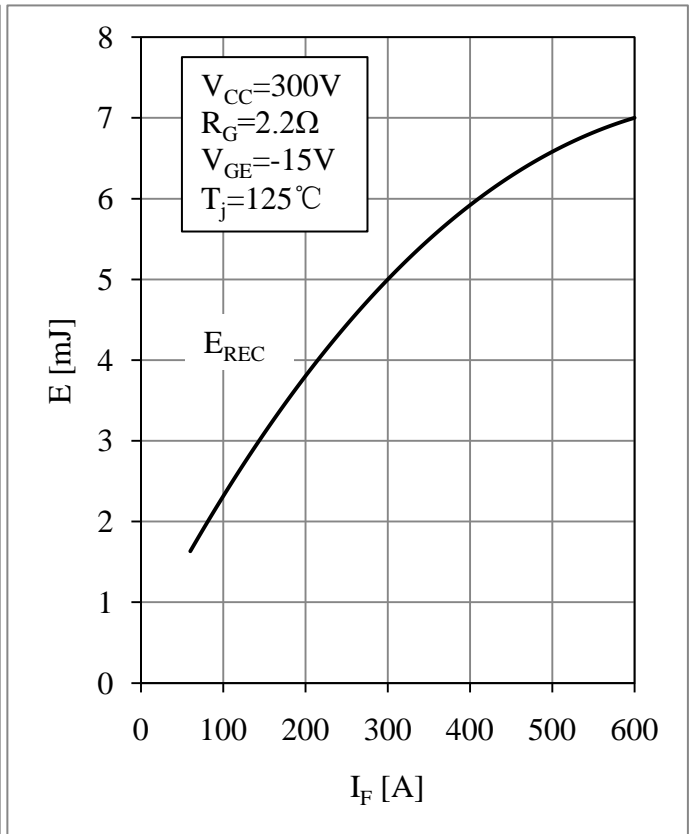


Fig 12. Diode D5-D6 Switching Loss vs.  $I_F$



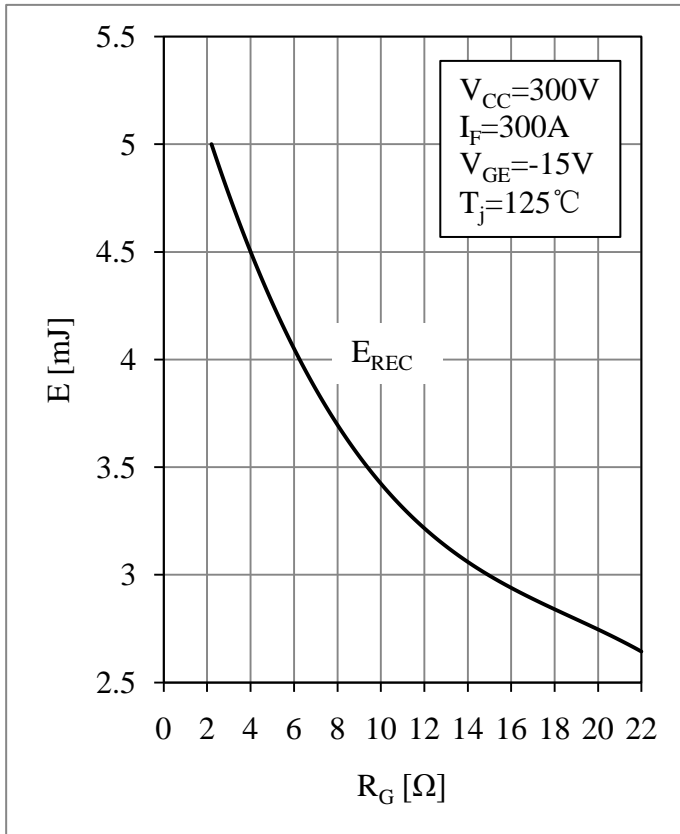


Fig 13. Diode D5-D6 Switching Loss vs.  $R_G$

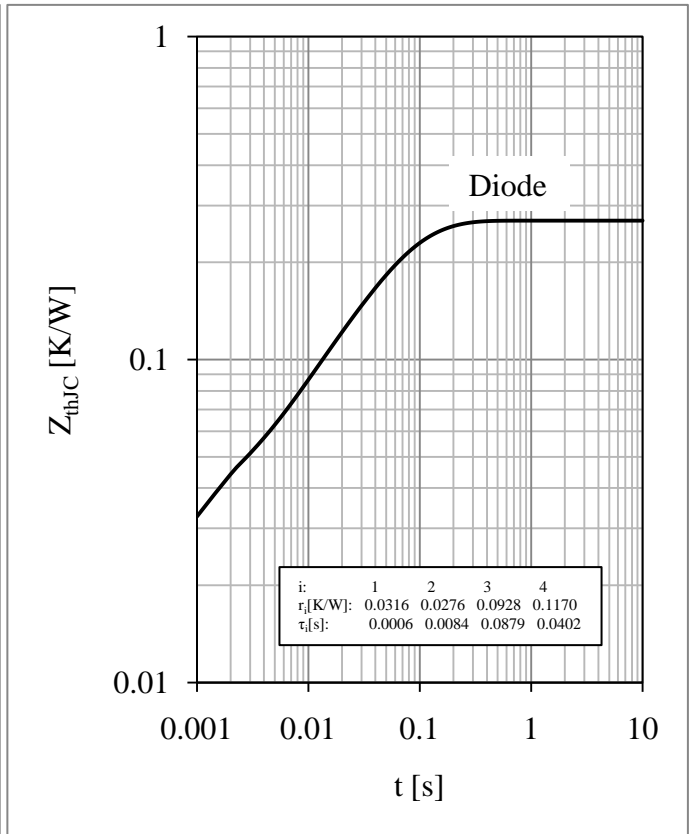


Fig 14. Diode D5-D6 Transient Thermal Impedance

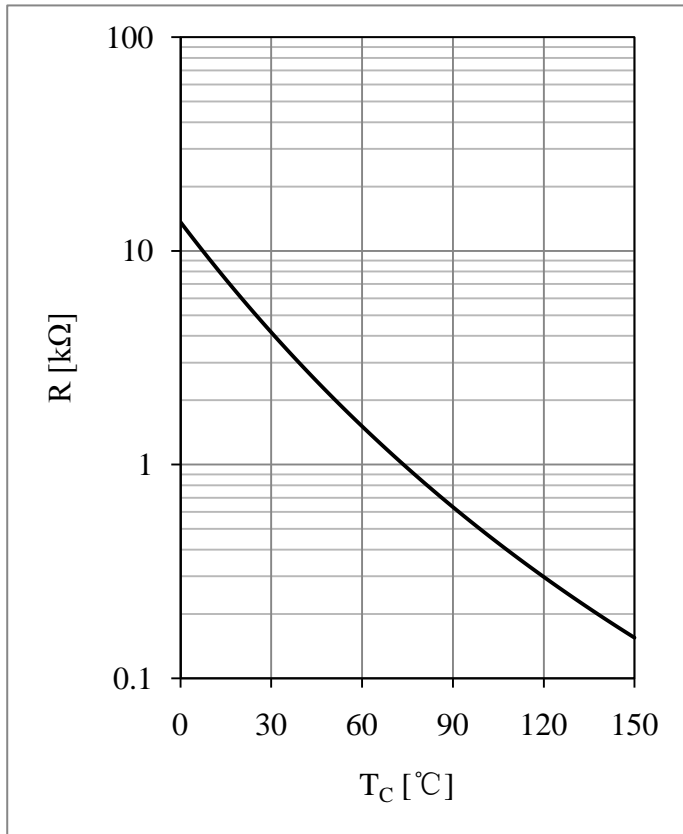
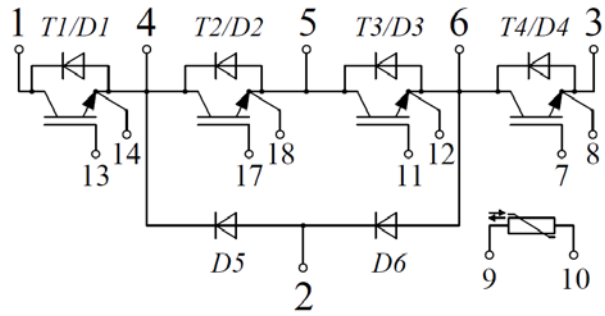


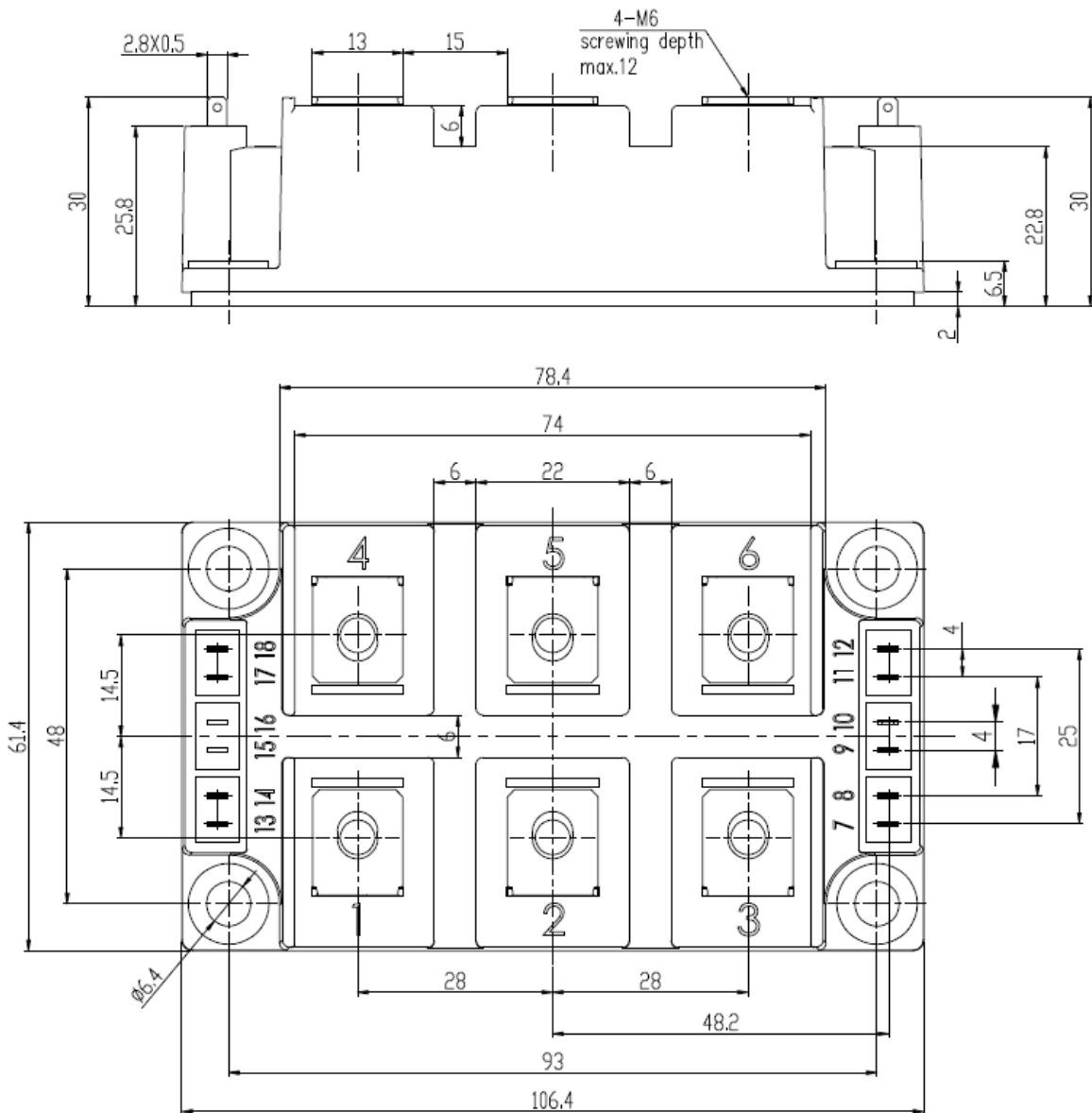
Fig 15. NTC Temperature Characteristic

**Equivalent Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters



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